

Date: Tuesday, 19/08/2008 4:06:24 PM  
User: Julie Lecocq

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : OUTER TUBE  
Job Number : 41485  
Estimate Number : 13498  
P.O. Number :  
This Issue : 19/08/2008 S.O. No. :  
Prsht Rev. : NC  
First Issue : / / Type : MACHINED PARTS  
Previous Run : 40776  
Written By :  
Checked & Approved By : JUL 08.8.20  
Comment : Est Rev:A 08-07-24 new issue DD verified by:ec

Part Number : PB6743001205  
Drawing Number : B6743001 P.16  
Project Number : N/A  
Drawing Revision : B1  
Material :  
Due Date : 18/09/2008 Qty: 12 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6T1750W065 6061T6 RDTUBE 1.750 X 0.65W



Comment: Qty.: 3.7958 f(s)/Unit Total : 45.5490 f(s)  
6061T6 RDTUBE 1.750 X 0.65W  
batch: m109184

SAD 08/09/22 12

2.0 BAND SAW BAND SAW



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg  
2-cut a 27 degree angle on one end of tube as per dwg  
2- deburr

SAD 08/09/22 (12)

3.0 MILLING CONV. CONVENTIONAL MILLING MACHINE



Comment: CONVENTIONAL MILLING MACHINE

1- drill holes and mill slot as per dwg PB67-43001  
2- deburr

N/A  
Gut/08.08.02

4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SAD 08/09/22 (12)

5.0 PB6743001199 Outer Tube End Cap



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)  
Outer Tube End Cap  
batch: 340039

OPC 08-10-14

72A 710 meter 710 : 7252 02049/26 (12)  
2B used + inspect attached C+C

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Job Number: 41485

Part Number: PB6743001205

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: 1-Weld end cap as per dwg PB67-43001  
2-grind end cap flush

*Pl 08-10-14*

*(x4)*

7.0

QC10

VISUAL INSPECTION OF GROUND WELDS



Comment: VISUAL INSPECTION OF GROUND WELDS

*S 08/10/14*

*(x4)*

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*S 08/10/14*

*(x4)*

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: *55513*

*-2*

*SS 08/10/16*

*(x4)*

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*08/10/17*

Job Completion



*MF 08-10-16*

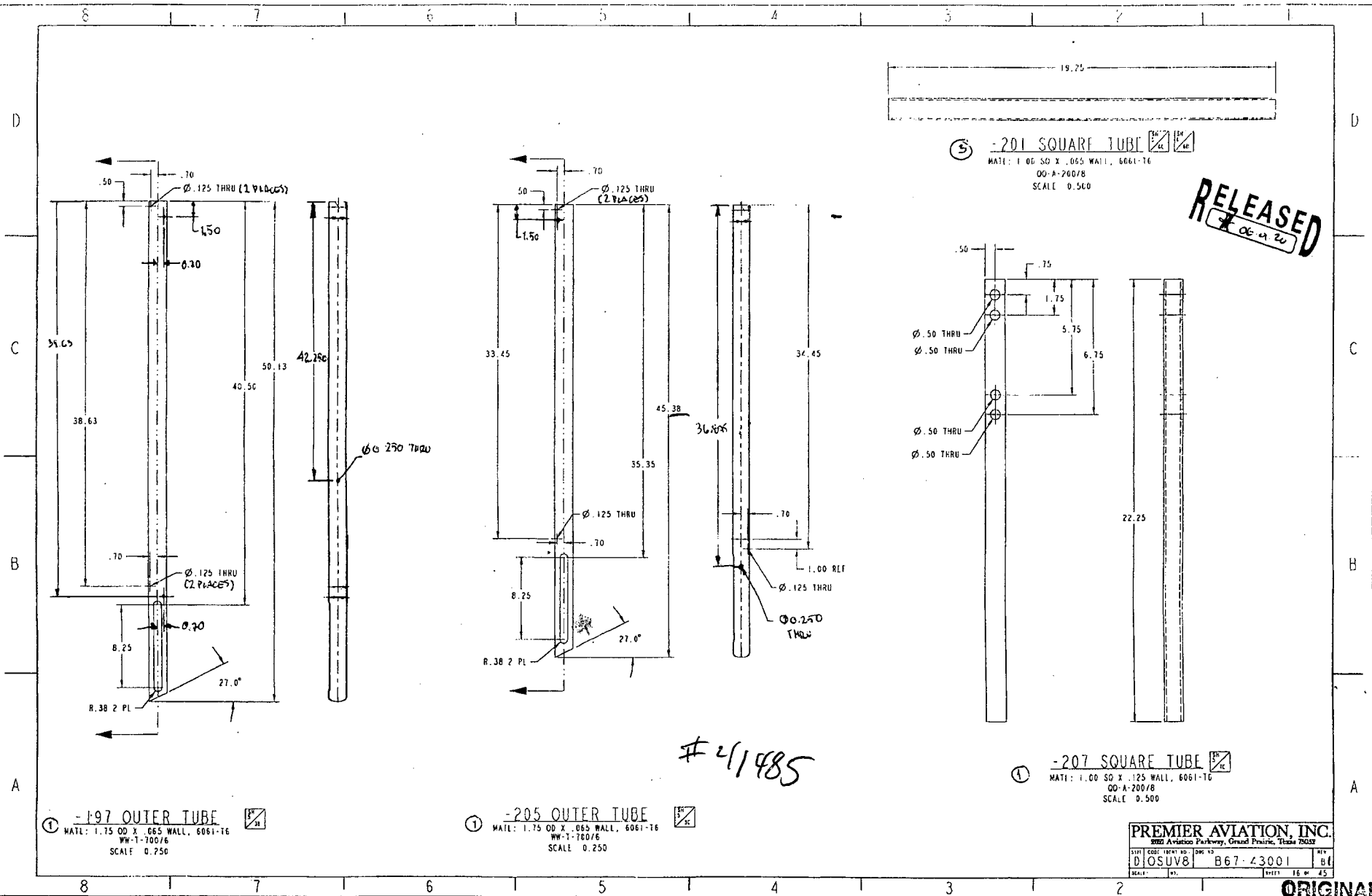
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



ORIGINAL



## CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ont.  
K6A 1K7

SHIPPED TO:

same

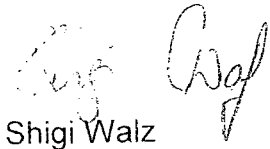
<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
12	B67-043001 197	Outer Tube B41483	7252
12	B67-043001 205	Outer Tube B41485	7252

MATERIAL: supplied by DART

508/01/02

We hereby certify that the above parts were made in conformance with applicable drawings.

*METEC Metal Technology Inc.*

  
Shigi Walz

Vankleek Hill, October 1, 2008